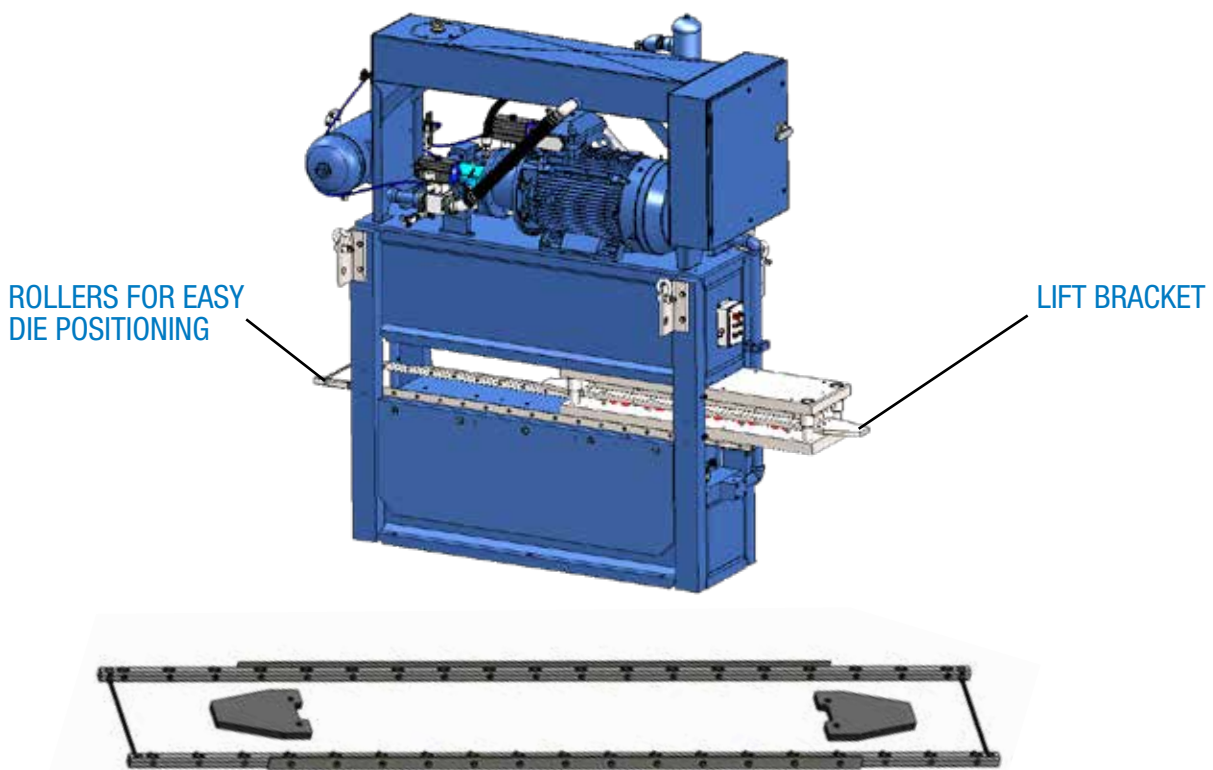


# DIE INSTALLATION & REMOVAL OPTIONS



## DIE CHANGE KIT

The Die Change Kit is designed to help install and remove a die through the side windows of the Joiner. This will prevent damage to die/joiner as it can be manually pulled out verses using a forklift or crane. Kit consists of roller bars and lifting brackets. Roller Bars have multiple heavy duty roller bearings to easily move the die.



## HOW IT WORKS

### For Installation

- Roller die bars would be positioned in Joiner frame.
- Die would roll off forklift roller table or die roller table onto roller bars.
- Die would be easily moved into position in Joiner frame to get upper die shoe bolts started.
- Lower die shoe would be supported for removal of the roller bars.

### For Removal

- Lower die bolts would be removed.
- Lower die shoe would be lifted for roller bars to be inserted under die.
- Top die shoe bolts would be removed for die to roll through side window of Joiner and onto a forklift roller table or die roller table.

# DIE CHANGE FORKLIFT ROLLER

The Die Change Roller Table is mounted on the forks of a forklift to assist in die removal, installation and transportation of the die.

In conjunction with the Die Change Kit, the die will smoothly transfer from joiner to roller table.



## DIE CHANGE ROLLER TABLE



If a forklift cannot be used, this roller table can be put into place to assist with the die removal/installation and transportation of the die. It can also be used as a workbench while working on the die if needed.

Both the Forklift Roller and Roller Table have removable stop pins at both ends to contain die on the rollers.



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