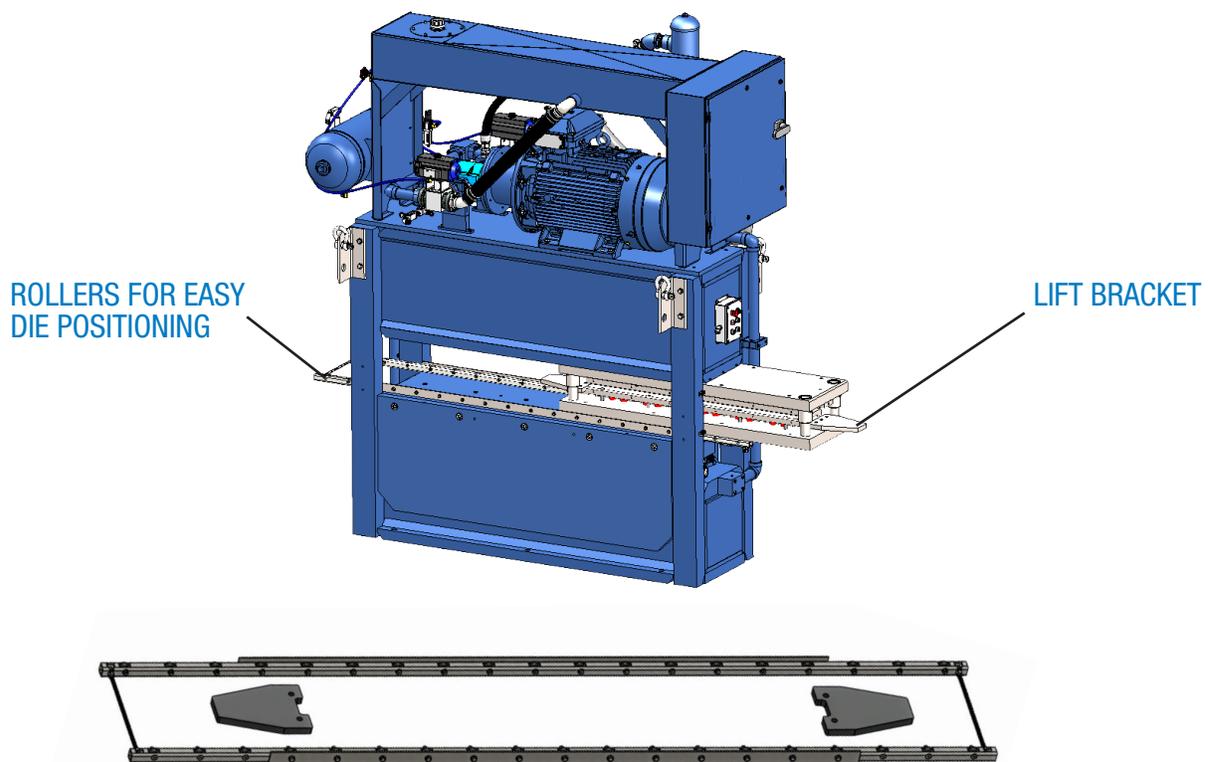


DIE INSTALLATION & REMOVAL OPTIONS



DIE CHANGE KIT

The Die Change Kit is designed to help install and remove a die through the side windows of the Joiner. This will prevent damage to die/joiner as it can be manually pulled out verses using a forklift or crane. Kit consists of roller bars and lifting brackets. Roller Bars have multiple heavy duty roller bearings to easily move the die.



HOW IT WORKS

For Installation

- Roller die bars would be positioned in Joiner frame.
- Die would roll off forklift roller table or die roller table onto roller bars.
- Die would be easily moved into position in Joiner frame to get upper die shoe bolts started.
- Lower die shoe would be supported for removal of the roller bars.

For Removal

- Lower die bolts would be removed.
- Lower die shoe would be lifted for roller bars to be inserted under die.
- Top die shoe bolts would be removed for die to roll through side window of Joiner and onto a forklift roller table or die roller table.

DIE CHANGE FORKLIFT ROLLER

The Die Change Roller Table is mounted on the forks of a forklift to assist in die removal, installation and transportation of the die.

In conjunction with the Die Change Kit, the die will smoothly transfer from joiner to roller table.



DIE CHANGE ROLLER TABLE



If a forklift cannot be used, this roller table can be put into place to assist with the die removal/installation and transportation of the die. It can also be used as a workbench while working on the die if needed.

Both the Forklift Roller and Roller Table have removable stop pins at both ends to contain die on the rollers.



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